



DT1100

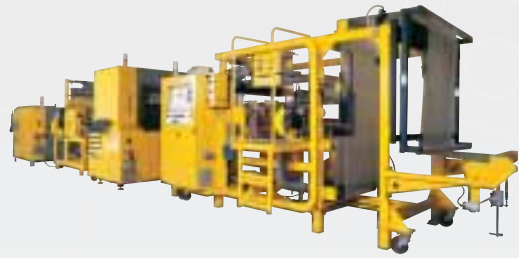
Series D Draw Tape unit

The model DT1100 is a free standing unit which is used together with our other units for a complete draw-tape line set-up. The unit can be configured to suit your needs with different tape inserters and hole punches. The unit can work both in- and off-line.





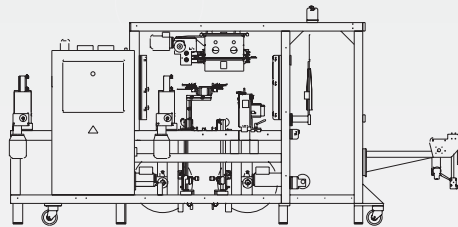
DT1100



DRAW-TAPE MACHINE LINE

DT1100

The DT1100 unit is used for the production of draw-tape bags. Features include two driven unwinds for cross wound or pancake wound spools, handling 25 mm or 100 mm width of tape. Hole punch is standard 40 mm, and optional sizes are 70 or 84 mm. Easy to operate, handle and maintain, the DT1100 gives you a reliable long lasting production of draw-tape bags.



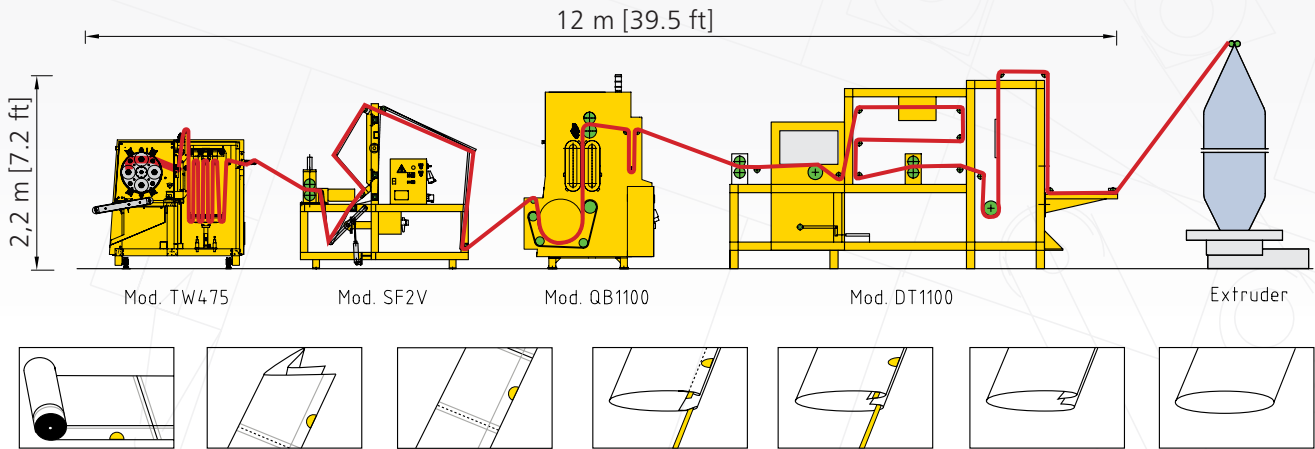
Technical data	DT1100
Web width, max, mm [in.]	1140 [44.9]
Draw-tape reel 25 mm [1.0 in.]	W 400 mm/Ø 600mm [W 15.7 / Ø22.6]
Draw-tape reel 100 mm [3.9 in.]	W 100 mm/Ø 800mm [W 3.9 / Ø31.5]
Hole punch std/opt, mm	40/70/84
Machine speed, max, m/min [fpm]	120 [394]
Hole punch cycles/min	300
Installed power, kW [Amps]	6 [8.7]
Main power	See bottom page (1)
Air supply, bar [psi]	6 [87 at 15 scfm]
L x W x H, mm [in.]	4500 x 2000 x 2150 [177 x 78.7 x 84.6]
Weight, kg [lbs]	1650 [3638]

DRAW-TAPE MACHINE LINE

The FAS draw-tape line consists of four units. The line is fully automatic and operates from layflat tube (not opened). It can operate either in-line connected directly to an extruder or off-line connected to an unwind stand. For configuration see below.

Technical data	Draw-tape line
Web width infeed max, mm [in.]	1140 [44.9]
Web width sealing max, mm [in.]	1100 [43.3]
Bag length, min-max, mm [in.]	400-1100 [15.7-43.3]
Bag width, min, mm [in.]	300 [11.8]
Machine speed, m/min [fpm]	20-120* [65.6-394*]
Cycles/min	300
Roll changes/ min, max	20**
Installed power kW [Amps]	28 [39.2]
Main power	See bottom page (1)

* Mechanical. Max production speed depending on the quality (i.e. thickness, number of layers etc) of material to be produced.
 ** With SP500/SP800 max roll change 10/min.



(1). All units main power 380-420V, +10%/-15% for temporary power surge, 3 phases, 16A, 50Hz, ground and neutral Subject to alterations. All technical data are subject to change without notice. Production capacity of units depending on material. [...] = Imperial measurements.



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